

Engine

Background of the Invention

5 The present invention relates to combustion engines.  
More particularly, although not exclusively, the  
invention relates to a multi-cylinder radial engine  
receiving pre-combusted pressurised gas from a single  
combustion chamber.

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Known multi-cylinder two-stroke or four-stroke internal  
combustion engines rely on combustion of an air-fuel  
mixture in the individual combustion chambers above each  
piston. This necessitates the provision of complex  
15 electro-mechanical and/or electronic spark-timing  
systems, carburettors or fuel injection and associated  
electronics, injectors and the like.

Another problem associated with known engine designs is in  
20 their requirement for specific fuel types depending on the  
engine itself. That is, engine designed to run on Diesel  
fuel will not run properly on petroleum and a two-stroke  
petroleum engine would fail after a short period of use on  
petroleum without the required concentration of oil either  
25 injected into the engine or mixed in with the fuel at the  
fuel source. Modern engines are even more fuel-particular  
- some requiring super grade petrol or Lead Replacement  
Petrol (LRP), some requiring unleaded or premium unleaded

fuel, and others requiring Liquid Petroleum Gas (LPG) for example. Most all of these issues relate to compression ratio (pre-ignition suppression), valve design and timing, low emission requirements etc.

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Where high-power requirements prevail, it is of course well-known to increase the size of the combustion chambers, or increase the number of cylinders. Multi-cylinder engines operating on the well-known crankshaft and connecting rod approach can be very space-inefficient. Although flat, radial and V-configurations reduce the overall length of a multi-cylinder engine, considerable crankshaft length is required as the connecting rods must not clash with one another and therefore must be spaced along the crankshaft at different positions.

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#### Objects of the Invention

It is an object of the present invention to overcome or substantially ameliorate at least one of the above disadvantages and/or more generally to provide an improved short-crankshaft, multi-cylinder combustion engine that can run on a wide range of fuel types including those made from mineral oil and synthetic fuels.

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#### Disclosure of the Invention

There is disclosed herein an engine comprising:

a block,

an output shaft mounted to rotate within the block,

a profiled cam attached to or formed integrally with  
the output shaft,

5 a plurality of bores in the block extending  
substantially radially from the output shaft,

a respective reciprocating piston within each bore  
and defining an expansion volume within the bore at one  
side thereof,

10 a respective fixed push bar extending from each  
piston toward the output shaft and interacting with the  
profiled cam to effect rotation thereof, and

inlet and exhaust ports communicating with the  
expansion volume.

15 Preferably, the engine further comprises a valve at each  
inlet port.

Preferably, the engine further comprises a combustion  
20 manifold within which a pressurised fuel-air mixture  
ignites.

Preferably, the engine further comprises a compressor for  
compressing an air-fuel mixture within the manifold.

25 Preferably, the engine further comprises ignition means  
for igniting a fuel-air mixture within the combustion  
manifold.

Typically, the ignition means comprises a pilot light, glow plug or the like.

- 5 In one preferred configuration, the profiled cam comprises a plurality of circumstantially spaced lobes.

In some embodiments, each lobe has a convex side and a concave side.

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In some embodiments, the push bar is offset so as not to point directly at the output shaft.

- Preferably, the exhaust ports extended from a side of each bore at a position below that at which the respective piston minimises the expansion volume.
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- Preferably, the engine further comprises a roller or slider at an end of each connecting rod for rolling or sliding contact with the profiled cam.
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#### Brief Description of the Drawings

- Preferred forms of the present invention will now be described by way of example with reference to the accompanying drawings, wherein:
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Fig. 1 is a schematic diagram illustrating an engine comprising four pistons and associated expansion volumes - each receiving already-combusting fuel-air mixture from a common combustion manifold,

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Fig. 2 is a schematic cross-sectional elevation of a six-radial piston combustion engine,

Figs. 3, 4, 5 and 6 are schematic cross-sectional elevations of just parts of the engine of Fig. 2 in various rotational phases of operation,

Figs. 7, 8 and 9 are schematic partial elevations of an alternative engine in which the pistons and push bars are offset from the output shaft,

Fig. 10 is a schematic elevation of a three-lobed profiled cam, and

Fig. 11 is a schematic elevation of a four-lobed profiled cam.

#### Description of the Preferred Embodiments

In Fig. 1 of the accompanying drawings there is depicted schematically an engine comprising a block 11 having a number of bores 22 each having a reciprocating piston therein. Note in this drawing that each piston is shown

connected by a conventional connecting rod 14 to a crankshaft 15. Note also in this drawing that conventional inlet and exhaust valves 16 and 17 of the type that might be employed in a four-stroke engine are depicted.

Above each piston 13, there is an expansion volume 20.

Provided upstream of, and in communication with each expansion volume 20 is a combustion manifold 10. A mixture of gas and air ignites within the combustion manifold 10. Upstream of the combustion manifold 10 there is a compressor C delivering a fuel-air mixture (F + A) combined in a carburettor C via a delivery port 19 to the combustion manifold 10. The volatile mixture within the manifold 10 is ignited by an igniter I. Igniter I might be a glow plug, spark emitter, pilot light or the like. The compressor C maintains a relatively constant positive pressure within the combustion manifold 10.

As shown in Fig. 2, the engine would typically be formed in a radial manner - ie. having a plurality of bores 22 extending radially away from a output shaft 15. Attached to or formed integrally with the output shaft 15 is a profiled cam having lobes 24.

Within each bore 22 there is a piston 13 having a fixed

push bar 14 depending therefrom. The push bar 14 is not attached to the piston 13 with a gudgeon pin as would be the case with a conventional piston and connecting rod. Instead, the pushrod 14 is rigidly secured to the piston 5 13 so that it always extends directly toward the output shaft 15. The push bar 14 has a roller or smooth sliding tip 25 in that bears against the profiled cam. That is, interaction of the push bar 14 with the surface of the cam is either a rolling contact or a sliding contact.

10 The provision of a single profiled cam makes for a very short output shaft 15, as compared to what would be required with a conventional crankshaft, as each push bar bears upon the profiled cam in the same plane. Moreover, all of the bores and pistons are co-planar.

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There is a valve 21 at the inlet port 23 - separating the inlet port 23 from the expansion volume 20 above the piston 13. The valves 21 are to be operated by computer or mechanical control to open and close in a desired

20 sequence and timing.

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There is an exhaust port 18 at the side of each bore 22 to exhaust spent gases during the end part of, or after the down-stroke of the piston 13.

A number of rotational positions of the profiled cam (having lobes 24) are depicted in Figs. 3 to 6. As shown in Fig. 3, the valve 21 is opened to enable the ingress of

high-pressure combusting gases into the expansion volume 20. As the combustion gases further expand within the expansion volume 20, the piston 13 is forced downwardly so that the roller or sliding tip 25 in roles or slides along the profiled cam to cause it to turn in a clockwise sense.

Prior to and during the up-stroke as shown in Fig. 5, spent gas is exhausted via the exhaust port 18 and the profiled cam pushes the push bar 14 and thus the piston 13 to its uppermost position.

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Various modifications to the engine design are depicted in Figs. 7 to 11. In Figs. 7 to 9, one of the radially extending pistons is depicted. However, it should be noted that there would be other such pistons generally radiating from the output shaft 15. In this embodiment however, the pistons 13 and push bars 14 are slightly offset, rather than radiating directly from the output shaft 15. This is believed to be conducive to increased efficiency. Also, the lobes of the profiled cam are slightly scalloped - having a concave side and a convex side. Also, instead of a single roller, there are dual rollers or smooth tips as 25A and 25B affixed to the end of the push bar 14. Either roller (or smooth tip) 25A or 25B engages the surface of the profiled cam - depending upon the rotational position of the cam.

Three-lobe and four-lobe profiled cams are shown in Figs. 10 and 11 respectively. The number of lobes on the



profiled cam determines the number of reciprocations of the piston 13 required to achieve a single revolution of the output shaft. Also, the number of lobes affects the output torque of the engine.

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The power output of the engine can be increased by increasing gas pressure within the combustion manifold. This might be done by pumping more air and fuel into the manifold.

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It should be appreciated that modifications and alterations obvious to those skilled in the art are not to be considered as beyond the scope of the present invention. For example the profiled cam might be provided with a capture slot extending the whole way around it to retain the distant end of the push bar to prevent any bounce that might otherwise be induced between the push bar and the cam surface.

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